

# SLIDE LOCKS



SGP Stock  
Printed in Red

# BALL PLUNGERS

— PLAIN TYPE · HEAD TYPE —



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Printed in Red

The volume discount rate is also applicable to alteration cost.  
All price & lead time are to be quoted.

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**RoHS**

**SLLK**

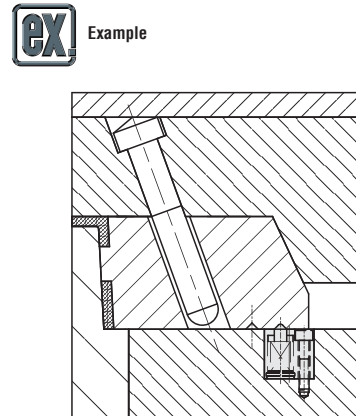
①② M : SUJ2  
③ : 58HRC~  
Operating temperature limit 80°C

① Main body  
② Plunger  
③ P(Spring)  
④ Spacer  
⑤ Snap ring

Load(N)		ST	L	L <sub>1</sub>	a	b	c	d	Bolt size	Tap N	W	W <sub>1</sub>	R	Catalog No.		P (Spring)	U/Price
P1 [min]	P2 [max]													Type	D		
22.5	28.6	1.6	15	3.3	5	2.5	6	3.2	M3	M4	8	4	1	SLLK	16	C (SWC8—15)	Quotation
62.0	78.8															F (SWF8—15)	
36.7	62.9	2	20	4.5	6	3.5	7.5	4.3	M4	M5	10	5	1.1			F (SWF10—15)	
64.1	110															L (SWL10—15)	

**Order** Catalog No. — **P**  
SLLK20 — L

**Delivery** SGP Stock **3** Days  
For area out of Singapore please refer to P.I.



- Features** This stopper has been developed for a heavy slide core.
- Prevention of damage to the slide core  
A face contact type plunger is used, reducing the face pressure.  
The resulting structure prevents the core structure from being easily damaged.
  - Heavy slides can be locked.

- Precautions**  
Note that too strong lock load may cause the seizure to the angular pin and the angular cam.  
Examples of Countermeasures are as follows:
- Increase the rigidity of the angular pin and angular cam. (Increase the diameter. Reduce the overall length.)
  - Reduce the sliding friction. (Chamfering, lubrication)
  - Change to a low-load type slide lock.

**RoHS**

**BSZP** (Stainless steel for heavy load)

Main body  
M SUS304 (comparable)

Ball  
M SUS440C  
M 55HRC~

Spring  
M SUS631J1

Spacer  
M SUS304

Possible temperature of use  
-30°C ~ 260°C

d	S	L	(ℓ)	a	Load (N)		Catalog No.		U/Price
					min.	max.	Type	D	
3.0	0.8	10	2.2	1.0	4.9	19.6	BSZP	5	1~19
					9.8	29.4			
4.0	1.0	13	3.7	1.5	12.7	39.2			
					18.6	49.0			
5.0	1.2	17	4.7	2.0	19.6	58.8			
					19.6	58.8			

Load values min. " indicate an initial load, and max. ", a load when the ball is fully sunk. kgf=N×0.101972

**Example** With slide closed      With slide open

**Characteristics**  
Since it requires no tapping, the process would be simpler.

**Notes**  
Measure the L dimension and adjust the counterbore depth of installation hole.  
Installation should be done by inserting into the hole and attach with adhesive. (Do not press-fit because caulking section will be deformed and cause operation failure.)

**Head type**

**BSJT** (Stainless steel for light load)

Main body  
M SUS305 (comparable)

Ball  
M Bearing steel (SUJ comparable)  
M 55HRC~

Spring  
M SUS301

Possible temperature of use  
-30°C ~ 250°C

d	S	L	L <sub>1</sub>	D <sub>1</sub>	Load (N)		Catalog No.		U/Price
					min.	max.	Type	D	
3	0.9	5	1	4.6	2.0	5.0	BSJT	4	1~19
					4.0	7.0			
4	1.0	6	1	5.6	6.0	12.0			
					6.0	12.0			
5	1.5	7	1	6.5	6.0	12.0			
					6.0	12.0			

Load values min. " indicate an initial load, and max. ", a load when the ball is fully sunk. kgf=N×0.101972

**Order** Catalog No. — **P**  
BSZP10 — BSJT6

**Delivery** SGP Stock  
For area out of Singapore please refer to P.I.

**Example**

**Quantity discount rate**

Quantity	1~19	20~49	50~99	100~200
Rate	—	5%	10%	15%

Stocks Availability Subjected to Prior Sales.

Please press-fit.