

ADHESIVE CEMENT



Printed in Red

The volume discount rate is also applicable to alteration cost.
All price & lead time are to be quoted.



Liquid Color	Main ingredients	Viscosity (cP)	Use temperature range(°C)	Catalog No.	Quantity (mℓ)	U/Price Q'ty : 1~4
Green	Anaerobic resin	2500	-55~150	LOC638	250 50	Quotation

Application (LOC638)

- It can be used for adhesion of knock bushings (KNLB, KNLBB), die set bushings (LBB, LDB) and stripper guide bushings (SGBL, SGBZ, SGHZ, SGBF, SGFZ).

Strength	Recommended clearance at one side (mm)	Hardening time ⁽²⁾ (h)		Hardening method
		Active surface	Inactive surface	
Shearing strength 25~35 (N/mm ²)	0.01~0.03 ⁽¹⁾	1~3	3~6	Room temperature

(1) Generally, when a die part is press-fitted, it is bonded with a clearance of 0.01~0.03 mm on one side.

(2) The value is the time at which it reaches its actual strength (50% hardened) at room temperature (8~21°C).
Active surfaces means steel, steel alloy, aluminium alloy, etc, and inactive surface means stainless steel, zinc, thermally hardened resins, plated surfaces.

⦿ When adhering with Loctite, it is recommended to degrease first.



Order

CatalogNo. — Quantity
LOC 638 — 50



Delivery

SGP Stock

⦿ For area out of Singapore please refer to P.i.

Volume discount rate

Quantity	1~4	5~9	10~
Rate	—	3%	5%