

STRIPPER GUIDE PINS — HEADED TYPE —



The quantity discount rate is also applicable to alteration cost.
All price & lead time are to be quoted.

RoHS **SGPH**

RoHS **SGOH** (Oil groove type)

Number of grooves (n)	
D	40~ 50~ 70~ 80~ 90~ 160~ 180~
8	2 3 4 5 6 — —
10	2 3 4 5 6 — —
13	2 3 4 5 6 7 8
16	2 3 4 5 6 7 8
20	2 3 4 5 6 7 8
25	2 3 4 5 6 7 8

※L 40~119.5 → F= 8
L120~L(C) max. → F=10

M SUJ2
H 58HRC~

D _{m5}	R	B	Catalog No.		L	U/Price Q'ty : 1~9	
			Type	D		SGPH	SGOH
8	+0.012 +0.006	1.0	10	SGPH SGOH*	8	40 50 60 70 80	Quotation
					10*	40* 50* 60* 70* 80*	
13	+0.015 +0.007	1.5	16	SGPH SGOH*	13*	40 50* 60* 70* 80* 90* 100* 110* 120*	Quotation
					16*	50* 60* 70* 80* 90* 100* 110* 120* 130* 140*	
20	+0.017 +0.008	2.0	25	SGPH SGOH*	20*	60* 70* 80* 90* 100* 110* 120* 130* 140*	Quotation
					25*	70* 80* 90* 100* 110* 120* 130* 140*	

Order Catalog No. — L

Delivery SGP Stock **3** Days

Alteration Catalog No. — [L(LC)] — (BC·TC·GC·TKC·RC)
SGPH 16 — LC95 — BC15

• SGPH **5** Days Express T Express A
• SGOH **5** Days Express A

Quantity discount rate

Quantity	1~9	10~49	50~99	100~200
Rate	—	5%	10%	15%

SGOH with * are Stock Product.

Alteration	Code	Spec.	Price
	LC	Changes dimension L (full length) 0.5mm increments • SGPH: 20 ≤ LC < L • SGOH: 40 ≤ LC < L The B dimension conforms to the standard. Ⓢ When full length is reduced shorter than min. length, apply BC accordingly if needed.	Quotation
	LC	Changes dimension L (full length) (Long type LC) D LC 0.5mm increments Price 8 80 < LC ≤ 120 SGP SGOH 10 100 < LC ≤ 150 13 120 < LC ≤ 180 16 140 < LC ≤ 200 20 140 < LC ≤ 200 25 140 < LC ≤ 200	
	BC	Changes dimension B 1mm increments 0 ≤ BC ≤ D × 2 Ⓢ Full length L is the dimension as specified.	

Alteration	Code	Spec.	Price
	TC	Changes dimension T (head thickness) 0.1mm increments 2 ≤ TC < 5 Ⓢ L becomes shorter by (5 - TC). When LC is applied, the full length is equal to LC.	Quotation
	GC	Adds taper on the tip D Y 8 3 10 3 13 5 16 5 20 5 25 5	
	TKC	Changes head thickness tolerance T +0.3 → +0.02	Quotation
	RC	Changes dimension R (radius) on the tip D (Normal type R) (RC Selection) 8-10 1.0 1.5-2.0 13-16 1.5 2.0-2.5 20-25 2.0 2.5-3.0	

Stocks Availability Subjected to Prior Sales.

STRIPPER GUIDE PINS — STRAIGHT TYPE —



The quantity discount rate is also applicable to alteration cost.
All price & lead time are to be quoted.

RoHS **SGPN**

RoHS **SGON** (Oil groove type)

Number of grooves (n)	
D	40~ 50~ 70~ 80~ 90~ 160~ 180~
8	2 3 4 5 6 — —
10	2 3 4 5 6 — —
13	2 3 4 5 6 7 8
16	2 3 4 5 6 7 8
20	2 3 4 5 6 7 8
25	2 3 4 5 6 7 8

※L 40~119.5 → F= 8
L120~L(C) max. → F=10

M SUJ2
H 58HRC~

D _{p6}	M × ℓ Pitch	R	B	Catalog No.		L	U/Price Q'ty : 1~9	
				Type	D		SGPN	SGON
8	+0.024 +0.015	M5 × 12	1.0	10	SGPN SGON*	8	40 50 60 70 80	Quotation
						10	40 50 60 70 80 90 100	
13	+0.029 +0.018	M6 × 15	1.5	16	SGPN SGON*	13*	40 50 60* 70* 80* 90* 100* 110 120	Quotation
						16*	50* 60 70* 80* 90* 100* 110* 120*	
20	+0.035 +0.022	M8 × 20	2.0	25	SGPN SGON*	20*	60* 70* 80* 90* 100* 110* 120 130 140	Quotation
						25*	70 80 90* 100 110 120 130 140	

Order Catalog No. — L

Delivery SGP Stock **3** Days

Alteration Catalog No. — [L(LC)] — (BC·DKC·GC·RC·TGC)
SGPN 20 — LC75 — BC20

• SGPN **5** Days Express T Express A P.I.
• SGON **5** Days Express A

Quantity discount rate

Quantity	1~9	10~49	50~99	100~200
Rate	—	5%	10%	15%

SGON with * are Stock Product.

Alteration	Code	Spec.	Price
	LC	Changes dimension L (full length) 0.5mm increments • SGPN: 20 ≤ LC < L • SGON: 40 ≤ LC < L The B dimension conforms to the standard. Ⓢ When full length is reduced shorter than min. length, apply BC accordingly if needed. Ⓢ When LC ≤ 25, the pilot hole for tapping may go through.	Quotation
	LC	Changes dimension L (full length) (Long type LC) D LC 0.5mm increments Price 8 80 < LC ≤ 120 SGP SGOH 10 100 < LC ≤ 150 13 120 < LC ≤ 180 16 120 < LC ≤ 200 20 140 < LC ≤ 200 25 140 < LC ≤ 200	
	BC	Changes dimension B 1mm increments 0 ≤ BC ≤ D × 2 Ⓢ Using BC code Full length L and tap depth are the dimensions as specified. Ⓢ When BC = 0, 2mm groove is eliminated.	

Alteration	Code	Spec.	Price
	DKC	Changes press fit tolerance D _{p6} ⇔ D _{m5} Ⓢ SGON : Not applicable	Quotation
	GC	Adds taper on the tip D Y 8 3 10 3 13 5 16 5 20 5 25 5	
	RC	Changes dimension R (radius) on the tip D (Normal type R) (RC Selection) 8-10 1.0 1.5-2.0 13-16 1.5 2.0-2.5 20-25 2.0 2.5-3.0	Quotation
	TGC	Modifies the tap side end Perpendicularity 0.01/Surface roughness 1.6a	

Stocks Availability Subjected to Prior Sales.